

Abstract of the Disclosure:

A printing material web processing machine, in particular a web-fed rotary offset press, has at least one press cylinder for printing the web, a dryer disposed downstream of the press cylinder, which guides the web along a path, and at least a first pull roll disposed downstream of the dryer to convey the web along the path with a given tensile stress. The web processing machine further has a first apparatus disposed downstream of the press cylinder and upstream of the dryer for separating the web from the press cylinder, and a second apparatus for driving the first pull roll, which drives the first pull roll at a rotational speed that is reduced as compared with the rotational speed of the press cylinder.

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